



## INSTALLING THE OVAL HATCH

Recommended for the Scrambler XL and Malibu Two XL.

If you have any questions, please give Ocean Kayak a call at 800-8-KAYAKS.

### In the kit:

OVAL HATCH COVER W/TEATHER CORD  
HATCH BUCKLE  
4 10-32X5/8" PANHEAD SCREWS  
4 10-32 NYLOK NUTS  
4 #10X3/4" WASHER  
TRIM-LOK W/BULB

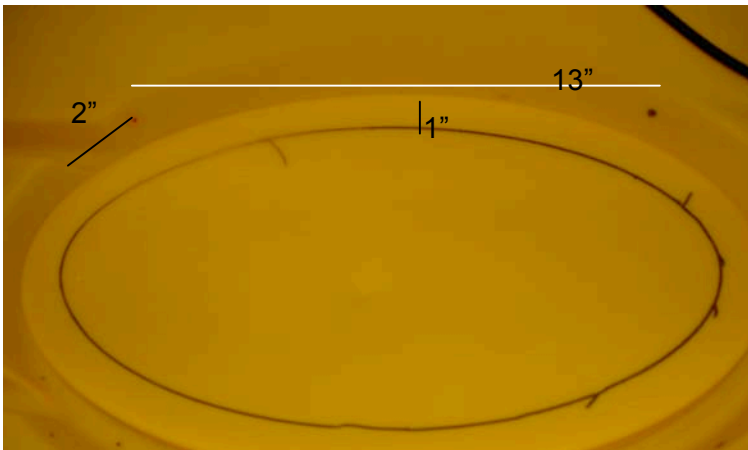
### You will need:

MARKER  
DRILL  
13/64" DRILL BIT  
PHILIPS SCREWDRIVER  
3/8" WRENCH  
JIGSAW  
TAPE MEASURE

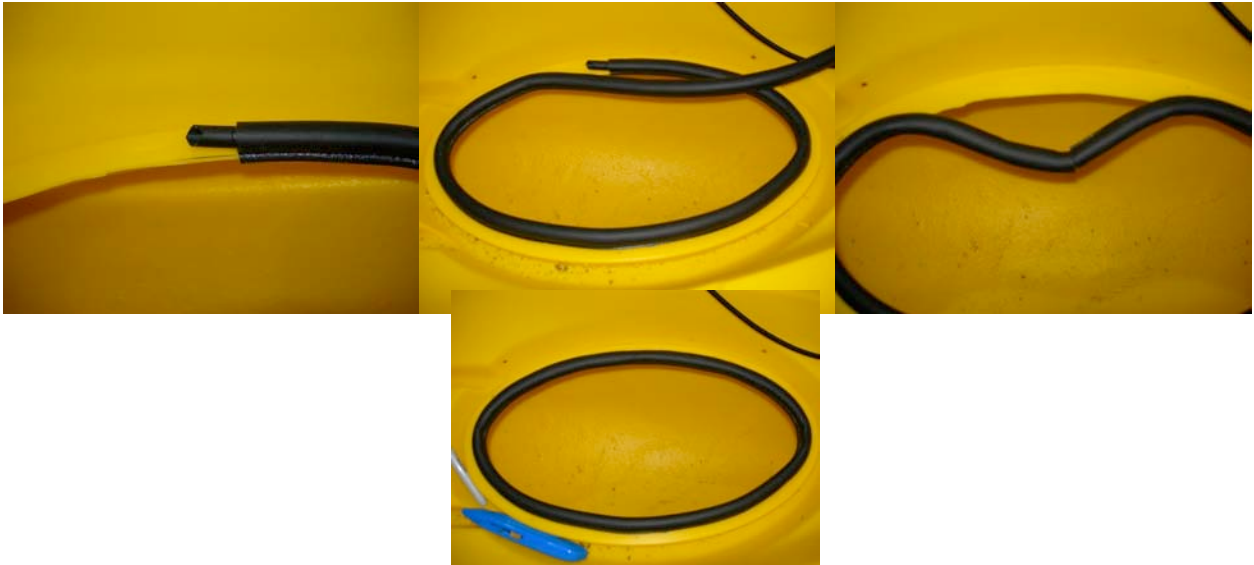


### Oval Hatch opening:

1. Start by tracing an outline 1" from the outside.
2. Measure 2" from the center of the angle and 1/2" down, make a mark. From that mark measure 13" forward and 1/2" down, place another mark. Repeat for other side.
3. Drill a pilot hole big enough for the jigsaw blade then proceed to cut on the line.



4. Starting with the male end, install the Trim-lok around the opening. Cut the trim-lok with a ½" overlap. Pull back the male end and insert it into the other end and press the completed assembly into place. Note, there will be a lot of resistance as the trim-lok compresses.



4. Drill all 4 marks with a 13/64" drill bit. Orientate the strap assembly with the fixed end toward the bow and the adjustable side facing the stern. Attach each end of the strap assembly using a 10-32x5/8" pan head screw, #10 washers and a Nylok nut. Make sure the stitching at the end of each strap is facing down before tightening.



5. Vacuum out all the debris form the hatch opening. Install the hatch cover and tie the cord.

